

## Trap Characterization And Microwave Power Performance In Buffer-Free AlGaIn/GaN-On-SiC MISHEMTs

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**Introduction:** Absence of the doped GaN buffer in a traditional HEMT stack promises fewer trapping centres. For the first time in buffer-free stack, drain current transient (DCT) studies are undertaken to quantify trap activation energies and predict trap locations.

**Method:** We first optimized the fabrication by depositing 3 nm ex-situ SiN<sub>x</sub> via MOCVD as the gate dielectric (10 nm Al<sub>0.3</sub>Ga<sub>0.7</sub>N barrier and 200 nm GaN channel without buffer). 2x50 μm devices had 0.22 μm long gates.

In first DCT study, filling pulse (V<sub>GS,F</sub> = -5V, V<sub>DS,F</sub> = 30V) was applied for 100s, followed by unbiased recovery of 100s. Drain current was measured during recovery at logarithmically spaced intervals by applying 1μs wide pulses in linear region (V<sub>GS,M</sub> = -1V, V<sub>DS,M</sub> = 0.7V) for 40–160C, and fit using stretched exponential. Second DCT study applied different filling pulse-width from 10μs to 100s at 293K.

**Results:** Ex-situ MOCVD SiN raised 2DEG density from ~7E12 cm<sup>-2</sup> to ~1E13 cm<sup>-2</sup>, and reduced gate lag from ≥25% to 6%.

Trap activation energy of 0.24 eV with 6E-19 cm<sup>-2</sup> cross section was obtained, presumably from line defects arising near nucleation layer-channel interface. This was also corroborated by time-constants obtained when using different filling pulses.

Under 28V Class-B operation at 6 GHz and 10 GHz, an output power of 8.1 W/mm (PAE 68%) and 5.2 W/mm respectively were measured at 3dB compression for pulsed loadpull.

**Conclusion:** Record microwave power was demonstrated and trap signatures were identified in buffer-free GaN HEMT stack.