

## Enhanced electron mobility in InSb/Gao.22Ino.78Sb composite channel HEMT structure

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GaInSb channel HEMT structure with strained-stepped buffer has simultaneously realized higher electron mobility ( $\mu$ ) and sheet electron density (NS) since the tensile-strained upper buffer has allowed the In content in channel to be increased keeping larger conduction band discontinuity [1]. In this work, InSb/Gao.22Ino.78Sb composite channel HEMT structure in which InSb channel is inserted into Gao.22Ino.78Sb channel is investigated in order to further enhance  $\mu$ .

The schematic of HEMT structure, shown in inset of Fig. 1, was grown on SI-GaAs(100) substrate by MBE. The InSb thickness (dInSb) ranges from 0 to 4 nm (within critical thickness). Hall effect measurement and AFM were performed to evaluate  $\mu$  and NS, and threading-dislocation density (DTD).

Fig. 1 shows the dependence of  $\mu$  and NS on dInSb at RT and 77 K. The  $\mu$  at RT increases at dInSb = 1, 2 nm and then decreases drastically at 4 nm, where the increase in DTD is also observed. The increase in  $\mu$  becomes even larger at 77 K. Meanwhile, NS is almost constant with dInSb. The maximum  $\mu$  at RT is 14,500 cm<sup>2</sup>/Vs with NS = 2.55×10<sup>12</sup> cm<sup>-2</sup> at 1 nm. The increased  $\mu$  can be attributed to the decreased average electron effective mass in channel due to the insertion of InSb. The increased DTD at 4 nm indicates the dislocation generation within critical thickness [2], which leads to the decrease in  $\mu$ .

In conclusion, the InSb/Gao.22Ino.78Sb composite channel HEMT structure is effective in further enhancing  $\mu$ .